Warning

Use this product only in the manner described in this manual. If the equipment is used in a manner not specified by Calibration Technologies, the protection provided by the equipment may be impaired.

This equipment should be installed by qualified personnel.
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General Description

The GG-6 is a six-channel control panel designed to accept industry standard 4/20 mA input signals. It provides a regulated 24 VDC power supply to power all industry standard 4/20 mA gas transmitters, and connected audio/visual devices. All operator functions are performed from the keypad on the front of the panel.

The GG-6 provides continuous real-time monitoring of each sensor. The backlit LCD display provides an at-a-glance status of gas concentrations and alarms.

The GG-6 is assembled into a wall mounted enclosure designed for non-classified locations. The gas sensors are installed at specific locations where gas is to be detected, up to 1,500 feet from the control panel. They are electrically connected to the control panel via three conductor cables.

The programmable onboard relays have adjustable on/off time delays to prevent unnecessary cycling during a fault, warning or alarm condition. The internal buzzer and horn relay work in unison. Typically the horn relay should be programmed to be silenceable.

An analog output board (optional) provides an individual 4/20 mA output for each channel to be monitored by plant PLC or other analog input devices.

Up to three 8-channel expansion modules (GG-XM) can be added on to the GG-6, expanding the control panel to 30 channels.

A remote display (GG-RD) is also available. A gateway module for network interface is also available with ethernet and RS-485 ports. Contact Calibration Technologies for details.

Software versions

Version 2.00 adds time-weighted averaging features to the operating system. The TWA (8-hour) and STEL (15 minute) functions can be enabled through the menu, along with their corresponding alarm setpoints and relay output functions.

Version 3.00 adds a third alarm setpoint and also provides capability to monitor temperature and pressure sensors with an updated unit of measurement table.

Version 4.00 adds remote display capability through MODBUS and gateway module capability.

IMPORTANT: The control panel is shipped with default factory settings, as listed in the included factory configuration datasheets. Make sure to program all settings and values in the configuration menu as intended for your system application. Refer to the Configuration section of this manual starting on page 14. Contact Calibration Technologies for further help configuring your control panel.
Installation

Locating the GG-6

The important consideration when installing GG-6 control panel is that it must be easily accessible for operating personnel.

Installation Guidelines:
• Mount control panel on a solid surface with minimal vibration.
• Mount control panel thru the holes in the mounting flanges of the enclosure.
• Mount control panel in a general-purpose location only. Do not install in a hazardous environment.
• Mount control panel away from electromagnetic interference.
• Protect control panel from physical damage.
• During installation, cover conduit holes and close the enclosure cover to prevent debris from falling into the equipment.
• If mounting on a wall with studs, the mounting screws should be screwed into the studs.

GG-XM Installation

For GG-XM expansion module installations, mount the units inline from left to right, as shown in the drawing below.

Maximum mounting distance between enclosures is approximately 10 inches. If mounting space does not allow for inline installation due to space restrictions, contact Calibration Technologies for an extended length interconnect cable and recommendations.

If using conduit, be sure to use ¾” conduit for GG-XM interconnects to allow room for cable harness plugs.

See system wiring diagram on page 8 for more details.
Wiring
Electrical wiring must comply with all applicable codes.

Wiring Guidelines:
• Use stranded, copper wire/cable with a minimum of 75°C rating (167°F).
• Always use three-conductor, insulated, stranded, shielded copper cable for all sensor cables.
• Do not pull sensor wiring with AC power cables. This can cause electrical interference.
• Be sure to land the shield conductors of the sensor cables at the shield terminals of the sensor connectors.
• Use only the existing conduit hole for connections to the sensor.
• Bonding between metallic conduit connections is not automatic with the non-conductive enclosure. Separate bonding must be provided.
• To maintain NEMA 4X / IP 66 rating of the enclosure, conduit fittings of the same rating or better must be used.

Relay Wiring:
AC wiring must be run in separate conduit from the sensor cables.
• All relays have Form C dry contacts, and are rated 8 Amps @ 24 VDC or 10 Amps @ 240 VAC. (dry contacts require external power)
• Each relay has a Red status LED to show the state of the relay. If the LED is lit, the relay is energized.
• Relays are normally energized only if programmed as Fail Safe in the Relay Configuration menu. In Fail Safe mode, loss of power will cause the relay to change states.
• If the relay is not energized, there will be continuity between Common and Normally Closed contacts. If the relay is energized, there will be continuity between Common and Normally Open contacts.

AC Power Wiring:
• Power should be provided by a dedicated 15A circuit breaker. It is recommended that the circuit breaker be located near the equipment, and clearly marked as the disconnect for the GG-6 Control panel.
• 115 VAC, 3A, 50/60 Hz (100-120 VAC).
230 VAC, 2A, 50/60 Hz (200-240 VAC).
• The power supply is set to 115 VAC at the factory. If the equipment is to be powered by 230 VAC use a small blade screwdriver to switch the power supply input selection switch from 115 VAC to 230 VAC. The input selection slide switch is located on the side of the power supply.
**Wiring (continued)**

**Sensor Wiring:** 4/20 mA, 350 Ohm input impedance.
- Refer to sensor manual for cable recommendations.
- Usually 20/3 shielded cable (Belden 8772 or equivalent).
- Length of cable should not exceed 1,500 feet.

![Sensor Wiring Diagram](image1)

**Analog Output Wiring:** (for optional GG-6-AOB)
- The analog output is 4/20 mA signal for monitoring by plant PLC or other analog input equipment. It is powered by the GG-6.
- Use 2-conductor shielded cable compatible with receiving equipment.

![Analog Output Wiring Diagram](image2)
Wiring Diagram for GG-6

Optional GG-XM Expansion Module (shown on right)

Both units shown with optional analog output boards installed

10" max mounting distance between panels
GG-XM interconnect cable
Ground interconnect wire

Analog Output Wiring > Sensor Wiring > AC Power Wiring > Relay Wiring
Start-up

Before applying power, make a final check of all wiring for continuity, shorts, grounds, etc. It is usually best to disconnect external alarms and other equipment from the control panel until the initial start-up procedures are completed.

After initial power-up, refer to sensor manual(s) for warmup times before calibrating.

Because sensors are normally located at a distance from the control panel, the test time required and accuracy of the response checks will be improved if two people perform the start-up procedures and use radio contact.

The GG-6 has a two-minute power-up delay during which the relays are held in their normal non-alarm state, after the application of power or a momentary power loss. This allows the sensors time to stabilize and disables the alarm functions. Pressing the ESC key anytime during Powerup mode will bypass the timers and return to normal operating mode.

Start-Up Test:
1) One person exposes each sensor to target gas.
2) The second person stays at the control unit to determine that each sensor, when exposed to the gas fumes, is connected to the proper input and responds, causing appropriate alarm functions.

Time-Weighted Averaging

For applications which require TWA, this function can be enabled for any or all of the connected sensors. More details are explained in the following pages of this manual.

STEL and TWA Reset: Upon power-up, after saving changes to the GG-6 configuration, or after Resetting the STEL and TWA values, the sample buffers are cleared (sample value = 0).

To Reset an individual channel STEL and TWA values, Hold the <4> key and press the <5> while on the desired Sensor Display Screen.

Keypad

All operator functions are performed from the membrane switches on the front of the panel.

Silence Key: Pressing the Silence key will reset any relay which is programmed to be Silenceable in the Configuration\Action menu, until the next event occurs.

Reset: Pressing the Reset key will attempt to reset any latched relays. Any latched relays will not reset as long as there’s an existing warning or alarm condition. The latch-relay function can be enabled for each Action in the Configuration menu.

Note: It is possible to install remote mounted silence and/or reset switches. Contact Calibration Technologies for wiring diagram and instructions.
LCD Operator Interface

Key Functions: Below is a list of the common key functions used for the LCD operations:

- **MENU**: to enter main menu
- **ESC**: to go back to previous menu/sub-menu
- **ENTER**: to modify the programming fields
- **PREV**: to go back to previous screen
- **NEXT**: to advance to next screen
- **YES/NO**: when prompted and to accept configuration changes
- **Alphanumeric**: for menu selections and to enter values and text
- **Up/Down ▲▼**: to navigate drop-down lists during configuration

Alternate System Display Screens

**Expansion Modules**

Below are three alternate system display screens, depending on the number of expansion modules that are selected in the configuration menu. See page 14 for expansion module selection instructions. Active channels are indicated by a square next to the channel number. Inactive channels are displayed without a square. Action events (fault, warning or alarm) are displayed by a flashing solid black square next to channel number.

Sensor channels 1 through 11 active. System normal - no action events.

Sensor channels 1 through 22 active. Action event on channels 2 and 3.

Sensor channels 1 through 24 active. Action event on channel 14.
Configuring the Control Panel

Preparation

The key to accurate and timely programming is defining the configuration parameters ahead of time. Included with the control panel are blank worksheets to fill out prior to programming.

Since the Actions parameters tie all of the Sensors, Groups and Relays together, defining the configuration parameters in the following order will usually make programming easier to assimilate.

1. Sensors
2. Groups
3. Relays
4. Actions

Naming

Sensors: Typically, using the sensor location for the name provides the best information. For example: Compressor Room, Freezer A, etc.

Groups: Name groups of sensors that share the same action. For example: North Dock Sensors, Comp Room Sensors, etc.

Relays: The relay output function typically works best for the name of the relay. For example: Exhaust fans, EV12 shutoff, etc.

Actions: Name each action in a way that best defines its relationship to the sensor/group and relay output. For example: Any warn = Exh fans, Alarm = HornStrobe, etc.

Navigating the Menu

System display screen

After system power-up, the normal operating screen will be displayed. It provides at-a-glance system status, showing real-time gas concentrations. The Warn, Alarm and Fault indications (W, A and F,) will flash until the conditions are cleared. In this example, channel 1 gas concentration has exceeded the warn setpoint. Channel 2 has exceeded the warn and alarm setpoints. Channel 5 indicates a fault due to faulty wiring or a sensor signal less than 1 mA. In the example screen on the right, the absence of Channel 5 indicates that the sensor has been set to inactive; therefore the channel is turned off.

Depending on the number of expansion modules installed, the display changes accordingly. See Alternate System Display Screens on page 9 for a detailed description.

PREV or NEXT to go to Channel View screens. MENU to go to main menu screen.

Channel view

Channel view displays only the status of the channel being viewed. It also displays the room/zone location. Warn, Alarm and Fault indications will flash until the conditions are cleared. PREV or NEXT to view normal operating screen or next channel view screen. MENU to go to main menu screen.
Cal Mode allows for sensor calibration and maintenance by holding the relays in their normal state, preventing unwanted alarms. If the unit is left in Cal Mode, it will stay active for 48 hours and then return to normal operating mode. Make sure the concentration values have dropped below the warning and alarm setpoints before exiting. The analog outputs are not affected by calibration mode and are allowed to increase to full scale. STEL and TWA values are not calculated or updated during calibration mode.

ESC to exit from Calibration mode, then press YES or NO to return to normal operating mode.

Last CAL Date
The last cal date shows the date and time at which the system was last calibrated. When six months has transpired from the last cal date, a Cal Due flag will appear indicating the sensors need to be calibrated. Holding the 6 key, and then pressing the 7 key will reset the Cal Date, once the sensors are calibrated.
CONFIG Menu

The Configuration menu is password protected to prevent unauthorized personnel from making programming changes to the system. Enter the password (last 4 digits of CTI toll-free phone number) with the alphanumeric keys.

Enter numbers 1 through 6 to enter CONFIG submenu

NOTE: From within the CONFIG menu screens you can navigate to other sensor channels by using the PREV or NEXT keys. Advance to the next or previous screen of that channel by using the up or down arrow keys.

Pressing ESC from the Config Menu will display exit-options.

1) Configure Sensor

Active state and Location: Allows for turning on or off a channel. For example, if a new sensor is added to the system, the Active status for that channel should be changed from NO to YES. Use the YES and NO keys to change.

To enter or change the name of the sensor location, press ENTER to initiate cursor. Use PREV key to erase existing text. Use alphanumeric keys to enter label. Use MENU Key to change to lowercase letters. Use Symbol Key (1 key) to enter symbols. When finished, press ENTER to accept name.

Range: Set zero and span values to match that of the sensor's full-scale range. Press ENTER and use alphanumeric keys to change span and zero values. Down arrow key to advance to next screen.

Unit/Gas: Use these fields to change the gas type and unit of measurement. Press ENTER and use the up and down arrow keys to change unit and gas values. Down arrow key to advance to next screen.

Warning Setpoint: Use this field to change the default warning setpoint. Press ENTER and use alphanumeric keys to change set point value. Direction: Use this field to change the default direction setting. For example, oxygen level monitoring may require downscale alarming. Down arrow key to advance to next screen.

Alarm1 Setpoint: Use this field to change the default alarm setpoint. Press ENTER and use alphanumeric keys to change set point value. Direction: Use this field to change the default direction setting. For example, oxygen level monitoring may require downscale alarming.

Continue to Alarm2 screen and program set-point and direction.
To specify which sensor or group that will cause this action, press ENTER and use up or down arrow keys to select sensor or group. Press ENTER and use the up or down arrow key to choose the sensor channel or group number (names that were entered in steps 1, 2 and 4 will be displayed as each number is chosen). Press ENTER and use the up or down arrow key to choose the action condition. Press ENTER and use the up or down arrow key to select which relay will be activated for this action. Down arrow key to advance to next screen. PREV or NEXT keys to view or add another action.

Time delays: Select relay on and off time delays for this action. Press ENTER and use alphanumeric keys. Default settings are 10 seconds to set and 2 seconds to reset the relays. Down arrow to advance to next screen. Press ENTER and use YES or NO keys to select whether or not to latch this relay. Setting this relay to latch (recommended for equipment shutdown) will require manual reset from the operator interface, only after the action has cleared. Selecting NO allows the relay to reset automatically after the action has cleared. Setting the relay to be silenceable (typically used for horn relay outputs) allows the relay to be reset by pressing SILENCE from the operator interface. ESC to return to CONFIG menu.
4) Configure Relay
The default setting for all relays is non-fail safe mode. Setting the relay to fail safe mode allows the relay to be energized during normal operation. Loss of power or an action event targeting this relay will cause the relay to change states. See Relay Wiring section for more details. Use YES or NO keys to set fail safe mode. Press ENTER and use alphanumeric keys to enter relay name. Assigning a relay name during the installation provides an at-a-glance relay assignment in the configuration menu, without the need for electrical drawings lookup.

5) Configure System
The GG-6 is equipped to accommodate both local and remote mounted reset and silence switches to comply with regulatory codes. For information about remote mounted switches, contact CTI. Default settings for reset and silence are LOCAL. Press ENTER and use the up or down arrow keys to select LOCAL, REMOTE or BOTH. Use the up or down arrows to enter the number of Expansion Modules used for to the control panel.

6) Configure MODBUS
The GG-6 is equipped to accommodate the GG-RD1 remote display module. The default settings shown will work with the default settings of the GG-RD1. Contact CTI for further help with MODBUS configurations

This completes the configuration portion of the control panel. ESC back to Config main menu. Pressing ESC from the Config Menu will display important exit options. Caution: Pressing ESC again will exit without saving changes.
All gas detection systems should be calibrated with certified calibration gas once every six months. At this interval, all alarm functions and outputs should be tested, verified and documented.

If sensor span or zero cannot be adjusted, the sensor may be approaching its end of life and must be replaced. Keep an operation log of all maintenance, calibrations and alarm events.

To clean the control panel, use a mild cleaning solution and soft cloth.

In the unlikely event that the fuse needs to be replaced, use a 3A, 250V, 5x20mm, slow-blow type fuse.

The operator interface has a backup lithium coin battery to run the real-time clock and retain configuration memory while the system is powered down. A low battery is indicated by a battery symbol on the display. If a low battery is indicated, replace old battery with a Type CR2450 Li coin cell.
### Specifications (GG-6)

**Input Power Requirements:**
- 115 VAC, 3A 50/60 Hz (100-120 VAC)
- 230 VAC, 2A 50/60 Hz (200-240 VAC)
  *230 VAC selected by switch on side of power supply*

**Output 24 VDC Power available for sensors and audio/visual devices:**
- 4A @ 40°C (104°F).
- 2A @ 50°C (122°F).

**Dimensions:** 15.8” high x 14” wide x 7” deep

**Weight:** 14 lbs

**Enclosure:** Fiberglass Reinforced Polyester NEMA 4X, IP 66, with neoprene gasket. Continuous stainless-steel hinge. Captive screws in lid. For non-classified areas.

**Temperature Range:** 0°F to +122°F

**Humidity Range:** 0-95% RH condensing (100% intermittent), with proper conduit seals.

**Sensor Inputs:**
- (6) 4/20 mA, 350 Ohm input impedance

**Analog Outputs:** (optional)
- (6) Linear 4/20 mA (max input impedance: 700 Ohms)

**Relay Outputs:**
- (6) SPDT, Form C dry contacts
- 8 A @ 24 VDC or 10 A @ 240 VAC

**Terminal Block Plugs (Field Wiring):**
- 26-12 AWG, torque 4 lbs-in.

**User Interface:**
- LCD illuminated screen. Graphic display screen: 128 x 64 pixels. 8 lines x 22 characters.
- Sealed membrane switches.

**Certification:**
- ETL Listed: Conforms to UL 61010-1
- Certified to CSA C22.2 No. 61010-1

### Specifications (GG-XM)

**Input Power Requirements:**
- 115 VAC, 3A 50/60 Hz (100-120 VAC)
- 230 VAC, 2A 50/60 Hz (200-240 VAC)
  *230 VAC selected by switch on side of power supply*

**Output 24 VDC Power available for sensors and audio/visual devices:**
- 4A @ 40°C (104°F).
- 2A @ 50°C (122°F).

**Dimensions:** 15.8” high x 14” wide x 7” deep

**Weight:** 14 lbs

**Enclosure:** Fiberglass Reinforced Polyester NEMA 4X, IP 66, with neoprene gasket. Continuous stainless-steel hinge. Captive screws in lid. For non-classified areas.

**Temperature Range:** 0°F to +122°F

**Humidity Range:** 0-95% RH condensing (100% intermittent), with proper conduit seals.

**Sensor Inputs:**
- (8) 4/20 mA, 350 Ohm input impedance

**Analog Outputs:** (optional)
- (8) Linear 4/20 mA (max input impedance: 700 Ohms)

**Relay Outputs:**
- (8) SPDT, Form C dry contacts
- 8 A @ 24 VDC or 10 A @ 240 VAC

**Terminal Block Plugs (Field Wiring):**
- 26-12 AWG, torque 4 lbs-in.

**Certification:**
- ETL Listed: Conforms to UL 61010-1
- Certified to CSA C22.2 No. 61010-1
Limited Warranty & Limitation of Liability

Calibration Technologies, Inc. (CTI) warrants this product to be free from defects in material and workmanship under normal use and service for a period of 2 years, beginning on the date of shipment to the buyer. This warranty extends only to the sale of new and unused products to the original buyer. CTI's warranty obligation is limited, at CTI's option, to refund of the purchase price, repair, or replacement of a defective product that is returned to a CTI authorized service center within the warranty period. In no event shall CTI's liability hereunder exceed the purchase price actually paid by the buyer for the Product.

This warranty does not include:

a) routine replacement of parts due to the normal wear and tear of the product arising from use;

b) any product which in CTI's opinion, has been misused, altered, neglected or damaged by accident or abnormal conditions of operation, handling or use;

c) any damage or defects attributable to repair of the product by any person other than an authorized dealer or contractor, or the installation of unapproved parts on the product.

The obligations set forth in this warranty are conditional on:

a) proper storage, installation, calibration, use, maintenance and compliance with the product manual instructions and any other applicable recommendations of CTI;

b) the buyer promptly notifying CTI of any defect and, if required, promptly making the product available for correction. No goods shall be returned to CTI until receipt by the buyer of shipping instructions from CTI; and

c) the right of CTI to require that the buyer provide proof of purchase such as the original invoice, bill of sale or packing slip to establish that the product is within the warranty period.

THE BUYER AGREES THAT THIS WARRANTY IS THE BUYER'S SOLE AND EXCLUSIVE REMEDY AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. CTI SHALL NOT BE LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES OR LOSSES, INCLUDING LOSS OF DATA, WHETHER ARISING FROM BREACH OF WARRANTY OR BASED ON CONTRACT, TORT OR RELIANCE OR ANY OTHER THEORY.